

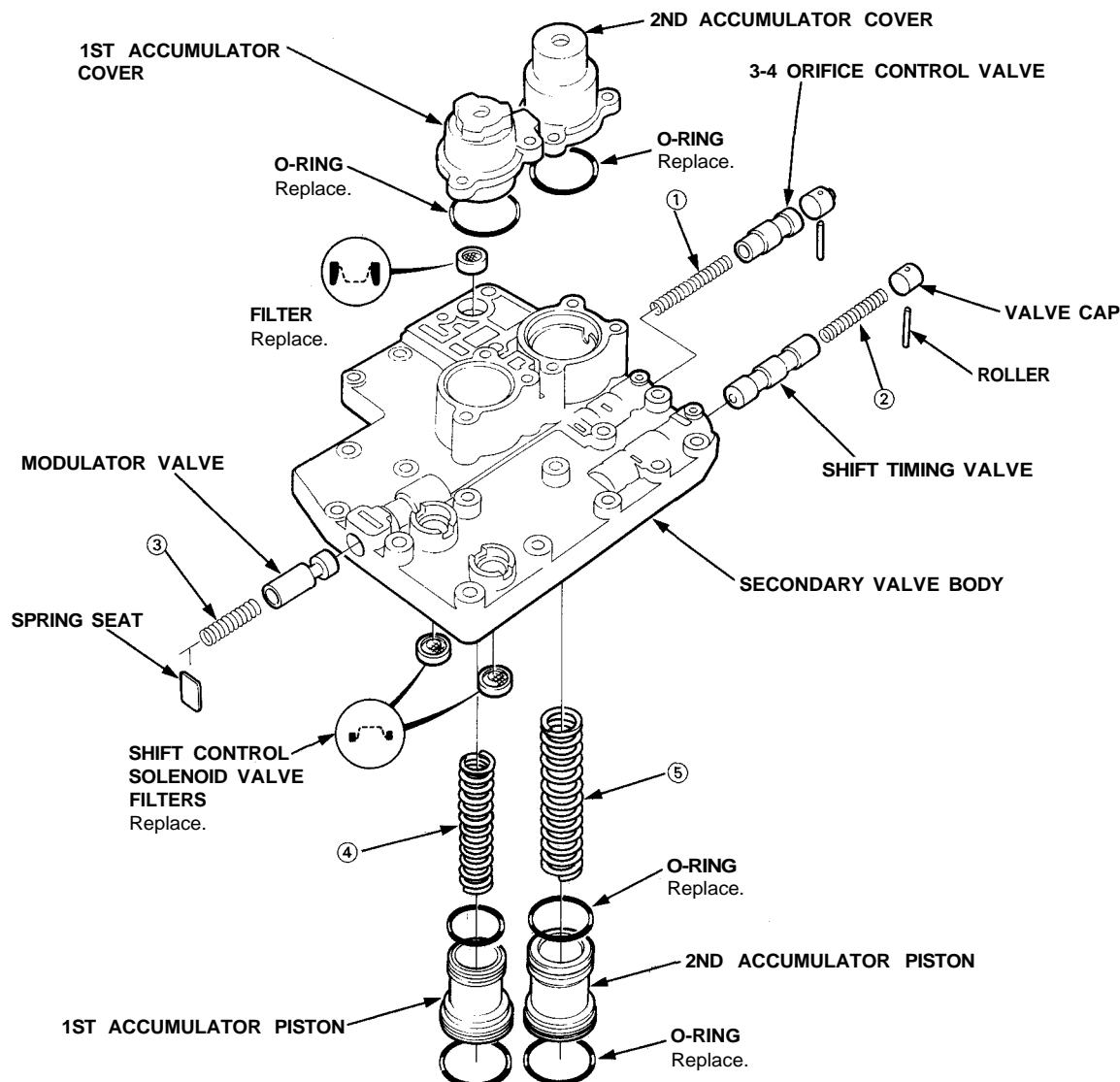


Secondary Valve Body

Disassembly/Inspection/Reassembly

NOTE:

- Clean all parts thoroughly in solvent or carburetor cleaner, and dry with compressed air.
- Blow out all passages.
- Check all valves for free movement. If any fail to slide freely, see Valve Body Repair on page 14-114.
- Coat all parts with ATF before reassembly.



SPRING SPECIFICATIONS

Unit of length: mm (in)

No.	Spring	Standard (New)			
		Wire Dia.	O.D.	Free Length	No. of Coils
①	3—4 orifice control valve spring	1.0 (0.039)	6.6 (0.260)	52.2 (2.055)	26.0
②	Shift timing valve spring	0.8 (0.031)	6.6 (0.260)	54.8 (2.157)	30.0
③	Modulator valve spring A	1.5 (0.059)	9.4 (0.370)	30.6 (1.205)	9.9
	Modulator valve spring A, B	1.4 (0.055)	9.4 (0.370)	33.0 (1.299)	10.5
④	1st accumulator spring	3.1 (0.122)	18.0 (0.709)	74.0 (2.913)	11.3
⑤	2nd accumulator spring	3.9 (0.154)	22.0 (0.866)	92.9 (3.657)	12.1